PCI	REC	JUES	ľ

0	F	
-	For receiving Office use only	
0-1	International Application No	1
0.2	International Filing Date	
0-3	Name of receiving Office and "PCT International Application"	
0-4	Form PCT/RO/181 PCT Request	
0-4-1	Prepared Using	PCT-SAFE [EASY mode]
	1 10,000	Version 3.50 (Build 0002.169)
0-5	Petition	Version 3.50 (Bulld 0002.169)
0-3	The undersigned requests that the	
	present international application be processed according to the Patent Cooperation Treaty	
0-6	Receiving Office (specified by the applicant)	Patent Office (India) (RO/IN)
0-7	Applicant's or agent's file reference	HDL-PCT-28
1	Title of Invention	A NOVEL CRYSTALLINE FORM OF RUPATADINE FREE BASE
I	Applicant	
1-1	This person is	applicant only
-2	Applicant for	all designated States except US
1-4	Name	HETERO DRUGS LIMITED
1-5	Address	Hetero House, 8-3-166/7/1, Erragadda, Hyderabad, Andhrapradesh 500018 Hyderabad India
l-6	State of nationality	TN
-7	State of residence	IN
.8	Telephone No	0091-40-23714249
-9	Facsimile No	0091-40-23774646

III-1	Applicant and/or inventor	
III-1-1	This person is	applicant and inventor
III-1-2	Applicant for	US only
IH-1-4	Name (LAST, First)	PARTHASARADHI REDDY, bandi
III-1-5	Address	Hetero House, 8-3-166/7/1, Erragadda, Hyderabad, Andhrapradesh 500018 Hyderabad India
III-1-6	State of nationality	IN
III-1-7	State of residence	IN
111-2	Applicant and/or inventor	
III-2-1	This person is	applicant and inventor
III-2-2	Applicant for	US only
111-2-4	Name (LAST: First)	RATHNAKAR REDDY, kura
III-2-5	Address	Hetero Drugs Limited (R & D), Plot No. B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India
111-2-6	State of nationality	IN
111-2-7	State of residence	IN .
111-3	Applicant and/or inventor	
III-3-1	This person is	applicant and inventor
111-3-2	Applicant for	US only
111-3-4	Name (LAST First)	RAJI REDDY, rapolu
111-3-5	Address	Hetero Drugs Limited (R & D), Plot No. B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India
111-3-6	State of nationality	IN
111-3-7	State of residence	IN
111-4	Applicant and/or inventor	
III-4-1	This person is	applicant and inventor
111-4-2	Applicant for	US only
III- 4-4	Name (LAST, First)	MURALIDHARA REDDY, dasari
III-4-5	Address	Hetero Drugs Limited (R & D), Plot No. B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India
111-4-6	State of nationality	IN
KI-4-7	State of residence	IN

HI-5	Applicant and/or inventor	
117-2-1	This person is	applicant and inventor
111-5-2	Applicant for	US only
111-5-4	Name (LAST, First)	SUBASH CHANDER REDDY, kesireddy
III-5-5	Address	Hetero Drugs Limited (R & D), Plot No. B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India
111-5-6	State of nationality	IN
111-5-7	State of residence	IN
v	DESIGNATIONS	
V-1	The filing of this request constitutes under Rule 4.9(a), the designation of all Contracting States bound by the PCT on the International filing date, for the grant of every kind of protection available and, where applicable, for the grant of both regional and national patents.	
VI-1	Priority Claim	NONE
VII-1	International Searching Authority Chosen	Austrian Patent Office (ISA/AT)
VIII	Declarations	Number of declarations
VIII-1	Declaration as to the identity of the inventor	-
VIII-2	Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent	1
VIII-3	Declaration as to the applicant's entitlement, as at the international filing date, to claim the priority of the earlier application	-
VIII-4	Declaration of inventorship (only for the purposes of the designation of the United States of America)	1
VIII-5	Declaration as to non-prejudicial disclosures or exceptions to lack of novelty	-

Original (for SUBMISSION)

	Declaration: Entitlement to apply for and be granted a patent Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent (Rules 4 17(iii) and 5 tibs 1(a)(iii)), in a case where the declaration under Rule 4 17(iii) is not appropriate:	in relation to this international application
	Name (LAST, First)	HETERO DRUGS LIMITED is entitled to
		apply for and be granted a patent by virtue of the following:
VIII-2-1(i i)		HETERO DRUGS LIMITED is entitled as employer of the inventor, PARTHASARADHI REDDY, bandi
VIII-2-1(i i)		HETERO DRUGS LIMITED is entitled as employer of the inventor, RATHNAKAR REDDY, kura
VIII-2-1(i i)		HETERO DRUGS LIMITED is entitled as employer of the inventor, RAJI REDDY, rapolu
VIIJ-2-1(i i)		HETERO DRUGS LIMITED is entitled as employer of the inventor, MURALIDHARA REDDY, dasari
VIII-2-1(I i)		HETERO DRUGS LIMITED is entitled as employer of the inventor, SUBASH CHANDER REDDY, kesireddy
		all designations except the designation of the United States of America

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Original (for SUBMISSION)

		· · · · · · · · · · · · · · · · · · ·
		I hereby acknowledge the duty to
		disclose information that is known by me
	1	to be material to patentability as
		defined by 37 C.F.R. § 1.56, including
		for continuation-in-part applications,
		material information which became
	1	available between the filing date of the
		prior application and the PCT
		international filing date of the
	1	continuation-in-part application.
		I hereby declare that all statements
		made herein of my own knowledge are true
	1	and that all statements made on
		information and belief are believed to
		be true; and further that these
		statements were made with the knowledge
		that willful false statements and the
		like so made are punishable by fine or
	ļ	imprisonment, or both, under Section
		1001 of Title 18 of the United States
		Code and that such willful false
		statements may jeopardize the validity
		of the application or any patent issued
		thereon.
1001 4 4	Name (LAST, First)	
1-1	,	PARTHASARADHI REDDY, bandi
	Residence:	Hyderabad, India
1-2	(city and either US State, if applicable, ior country)	
VIII-4-1-	Mailing address:	7. h
1-3	maning address.	Hetero House, 8-3-166/7/1, Erragadda,
	İ	Hyderabad, Andhrapradesh 500018
	La	Hyderabad India
1-4	Citizenship:	IN
	Inventor's Signature:	_
1-5	(if not contained in the request, or if	Consil
	declaration is corrected or added under Rule 26ter after the filing of the	1)0001
	International application. The signature	1
	must be that of the inventor, not that of	:
	the agent)	
VIII-4-1-	Date:	30-03-2005
1-0	(of signature which is not contained in the request, or of the declaration that is	
	corrected or added under Rule 26ter	1
	after the filing of the international	
	application)	L

. . . .

2-1	Name (LAST, First)	RATHNAKAR REDDY, kura
	Residence:	
2-2	(city and either US State, if applicable	Hyderabad, India
2-2	or country)	
	Mailing address:	Hetero Drugs Limited (R & D), Plot No.
2-3		B-80 & 81, A.P.I.E., Balanagar 500018
		Hyderabad India
VIII-4-1- 2-4	Citizenship:	IN
	Inventor's Signature:	ا بص
2-5	(if not contained in the request, or if	(Shi
	declaration is corrected or added under	
	Rule 26ter after the filing of the	,
	international application. The signature	1
	must be that of the inventor, not that of the agent)	30 08 2005
		20/08/2005.
VIII-4-1- 2-6		501051
	(of signature which is not contained in the request, or of the declaration that is	1
	corrected or added under Rule 26ter	
	after the filing of the international	
	application)	
VIII-4-1- 3-1	Name (LAST First)	RAJI REDDY, rapolu
	Residence:	
	(city and either US State, if applicable	Hyderabad, India
	or country)	
	Mailing address:	Hetero Drugs Limited (R & D), Plot No.
	Mailing address:	Hetero Drugs Limited (R & D), Plot No. B-80 & 81, A.P.I.E., Balanagar 500018
	Mailing address:	
3-3		B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India
3-3 VIII-4-1-	Mailing address: Citizenship:	B-80 & 81, A.P.I.E., Balanagar 500018
3-3 VIII-4-1- 3-4	Citizenship:	B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India
3-3 VIII-4-1- 3-4 VIII-4-1-		B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India
3-3 VIII-4-1- 3-4 VIII-4-1- 3-5	Citizenship: Inventor's Signature:	B-80 & 81, A.P.I.E., Balanagar 500018 Ryderabad India IN
3-3 VIII-4-1- 3-4 VIII-4-1- 3-5	Citizenship: Inventor's Signature: (if not contained in the request, or if	B-80 & 81, A.P.I.E., Balanagar 500018 Ryderabad India IN
3-3 VIII-4-1- 3-4 VIII-4-1- 3-5	Citizenship: Inventor's Signature: (if not contained in the request, or if declaration is corrected or added under Rule 26ter after the filling of the international application. The signature	B-80 & 81, A.P.I.E., Balanagar 500018 Ryderabad India IN
3-3 VIII-4-1- 3-4 VIII-4-1- 3-5	Citizenship: Inventor's Signature: (if not contained in the request, or if declaration is corrected or added under fulze 28ter after the filing of the international application. The signature must be that of the inventor, nor that of	B-80 & 81, A.P.I.E., Balanagar 500018 Ryderabad India IN
3-3 VIII-4-1- 3-4 VIII-4-1- 3-5	Citizenship: Inventor's Signature: (if not contained in the request, or if not contained in the request, or if declaration is corrected or added under Rule 28te after the filling of the internetional application. The signature must be that of the inventor, not that of the agent)	B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India
3-3 VIII-4-1- 3-4 VIII-4-1- 3-5	Citizenship: Inventor's Signature: (if not contained in the request, or if declaration is corrected or added under international application. The signature must be that of the inventor, not that of the agent)	B-80 & 81, A.P.I.E., Balanagar 500018 Ryderabad India IN
3-3 VIII-4-1- 3-4 VIII-4-1- 3-5	Citizenship: Inventor's Signature: (if not contained in the request, or if declaration is corrolled or added under Rule 20ter after the filing of the inventional application. The signature must be that of the inventor, not that of the agont) Date of displature which is not contained in	B-80 & 81, A.P.I.E., Balanagar 500018 Ryderabad India IN
3-3 VIII-4-1- 3-4 VIII-4-1- 3-5	Offizenship: Inventor's Signature: If not contained in the request or if declaration is corrected or added under Rule 20te safe in the liting of the memorational application. The signature terminational application. The signature that of the termination of the retention, and that of the application of the declaration that is a contained to the signature which is not contained in the request, or of the declaration that is	B-80 & 81, A.P.I.E., Balanagar 500018 Ryderabad India IN
3-3 VIII-4-1- 3-4 VIII-4-1- 3-5	inventor's Signature (if not contained the request or if for the contained the request or if for the contained the request or if the contained the reduction of the following the return of the reduction of the r	B-80 & 81, A.P.I.E., Balanagar 500018 Ryderabad India IN
3-3 /III-4-1- 3-4 /III-4-1- 3-5	Offizenship: Inventor's Signature: If not contained in the request or if declaration is corrected or added under Rule 20te safe in the liting of the memorational application. The signature terminational application. The signature that of the termination of the retention, and that of the application of the declaration that is a contained to the signature which is not contained in the request, or of the declaration that is	B-80 & 81, A.P.I.E., Balanagar 500018 Ryderabad India IN

VIII-4-1- 4-1	Name (LAST First)	MURALIDHARA REDDY, dasari
VIII-4-1- 4-2	Residence: (city and either US State if applicable, or country)	Hyderabad, India
VIII-4-1- 4-3	Mailing address:	Hetero Drugs Limited (R & D), Plot No. B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India
VIII-4-1- 4-4	Citizenship:	IN
VIII-4-1- 4-5	Inventor's Signature: (if not contained in the request, or if declaration is corrected or added under Rule 20ter after the filling of the international application. The signature must be that of the inventor, not that of the agent).	30/3/05
VIII-4-1- 4-6	Date (of signature which is not contained in the request, or of the declaration that is corrected or added under Rule 26ter after the filing of the international application)	30 3/0
VIII-4-1- 5-1	Name (LAST, First)	SUBASH CHANDER REDDY, kesireddy
		<u> </u>
VIII-4-1-	Residence: (city and either US State if applicable, or country)	Hyderabad, India
VIII-4-1- 5-2	(city and either US State if applicable.	Hyderabad, India Hetero Drugs Limited (R & D), Plot No. B-80 & 81, A.P.I.E., Balanagar 500018 Byderabad India
VIII-4-1- 5-2 VIII-4-1- 5-3	(city and either US State if applicable, or country)	Hetero Drugs Limited (R & D), Plot No. B-80 & 81, A.P.I.E., Balanagar 500018
VIII-4-1- 5-2 VIII-4-1- 5-3 VIII-4-1- 5-4 VIII-4-1- 5-5	(city and either US State if applicable, or country) Mailing address:	Hetero Drugs Limited (R & D), Plot No. B-80 & 81, A.P.I.E., Balanagar 500018 Hyderabad India

PCT REQUEST IX Check list

ΙX	Check list	number of sheets	electronic file(s) attached
IX-1	Request (including declaration sheets	10	/
IX-2	Description	6	-
1X-3	Glaims	1	-
IX-4	Abstract	1	1
IX-5	Drawings	3	
(X-7	TOTAL	21	
	Accompanying Items	paper document(s) attached	electronic file(s) attached
8-XI	Fee calculation sheet	1	-
IX-17	PCT-SAFE physical media		/
IX-19	Figure of the drawings which should accompany the abstract	·	·
IX-20	Language of filing of the internation application	^{al} English	
X-1	Signature of applicant, agent or common representative		
	·	Jool	3- <i>200</i> 5
X-1-1	Name	HETERO DRUGS LIMITED	
X-1-2	Name of signatory	PARTHASARADHI REDDY,	bandi
X-1-3	Capacity		
X-2	Signature of applicant, agent or common representative	500R 30-03	2025
X-2-1	Name (LAST, First)	PARTHASARADHI REDDY,	
K-2-2	Name of signatory		
(-2-3	Capacity -	.]	
X-3	Signature of applicant, agent or common representative	a -	
(-3-1	Name (LAST, First)	RATHNAKAR REDDY, Kura	
(-3-2	Name of signatory	30/03/20	ກດເ
(-3-3	Capacity	30/03/2	
(-4	Signature of applicant, agent or common representative	00/29	03/2015
4-1	Name (LAST, First)	RAJI REDDY, rapolu	. 1
-9-1			
-4-1 -4-2 -4-3	Name of signatory		

X-5	Signature of applicant, agent or common representative	100 3 05
X-5-1	Name (LAST, First)	MURALIDHARA REDDY, dasari
X-5-2	Name of signatory	
X-5-3	Capacity	
X-6	Signature of applicant, agent or common representative	SUBASH CHANDER REDDY, kesizeddy
X-6-1	Name (LAST, First)	SUBASH CHANDER REDDY, kesireddy
X-6-2	Name of signatory	
X-6-3	Capacity	
10-1	Date of actual receipt of the	T
	purported international application	
10-2	purported international application Drawings:	
10-2 10-2-1	purported international application Drawings: Received	
10-2 10-2-1 10-2-2	purported international application Drawings: Received Not received	
10-2 10-2-1	purported international application Drawings: Received	
10-2 10-2-1 10-2-2 10-3	purported international application Drawings: Received Not received Corrected date of actual receipt due to later but timely received pepers or drawings completing the purported	955 182
10-2 10-2-1 10-2-2	purported international application Drawings: Received Not received Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application Date of timely receipt of the required	ISA/AT
10-2 10-2-1 10-2-2 10-3	purported international application Drawings: Received Not received Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application Date of timely receipt of the required corrections under PCT Article 11(2).	
10-2 10-2-1 10-2-2 10-3 10-4	purported international application Drawings: Received Not neceived Corrected date of schall receipt due to later but timely received peper or drawings completing the purported international application Date of timely veceipt of the required corrections under PCT Article 11(2) international Searching Authority Trammittal of search copy delayed until search fee is paid	

13-2-3	Validation messages Names	Green? Applicant 1:Street address missing
	Validation messages Names	Green? Applicant 2:Street address missing
	Validation messages Names	Green? Applicant 3:Street address missing
	Validation messages Names	Green? Applicant 4:Street address missing
	Validation messages Names	Green? Applicant 5:Street address missing
	Validation messages Names	Green? Applicant 6:Street address missing
13-2-4	Validation messages Priority	Green? No priority of an earlier application has been claimed. Please verify
13-2-6	Validation messages Declarations	Green? Manually inputted data. Please verify the contents of the information provided.
13-2-7	Validation messages Contents	Green? Figure of the drawings which should accompany the abstract not specified. Please verify.

The present invention relates to a novel crystalline form of rupatadine free base, process for its preparation and to a pharmaceutical composition containing it. In accordance with the present invention rupatadine is suspended in n-hexane, n-hephane, cyclohexane, dielhyl ether or diisopropyl ether, stirred for at least 1 hour, filtered the solid and dried to give crystalline rupatadine form-B. The isolation of novel rupatadine free base as crystalline form-B may be useful as a purification of rupatadine or a salt thereof